

FIG. 1

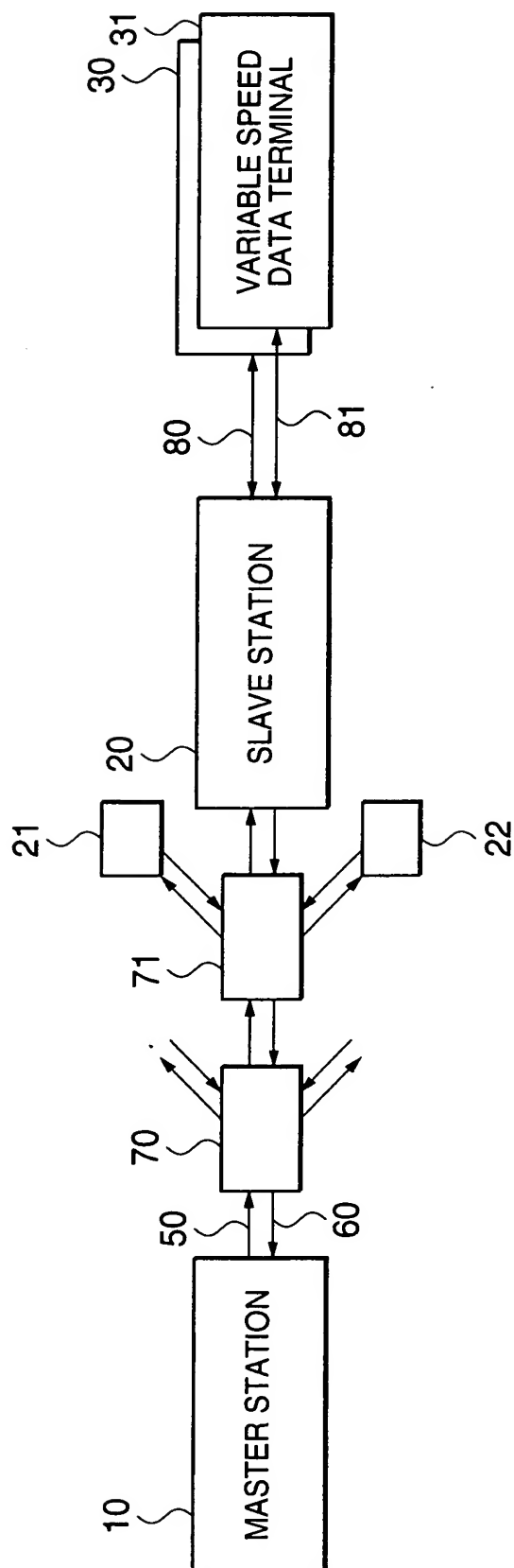


FIG. 2

20 SLAVE STATION

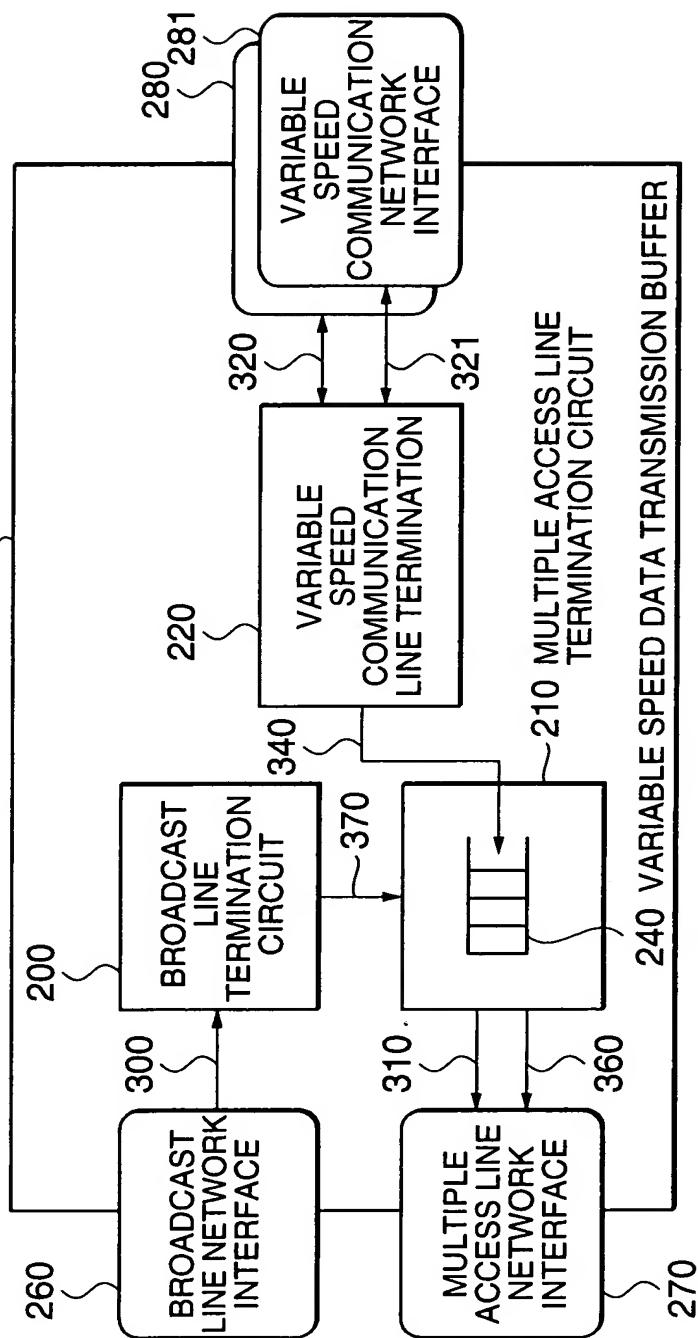


FIG. 3

240 VARIABLE SPEED DATA TRANSMISSION BUFFER

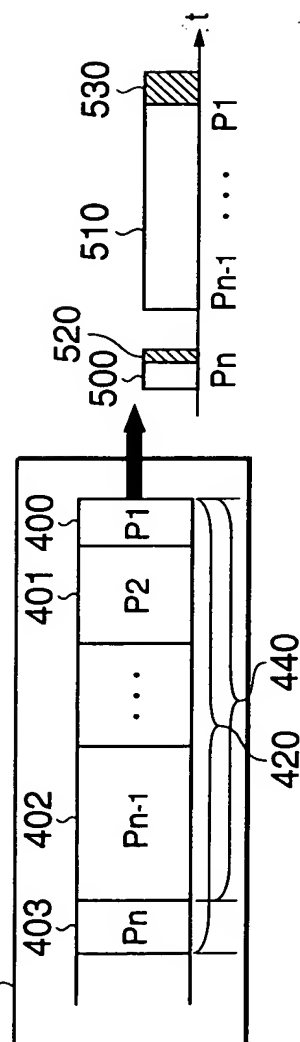


FIG.4

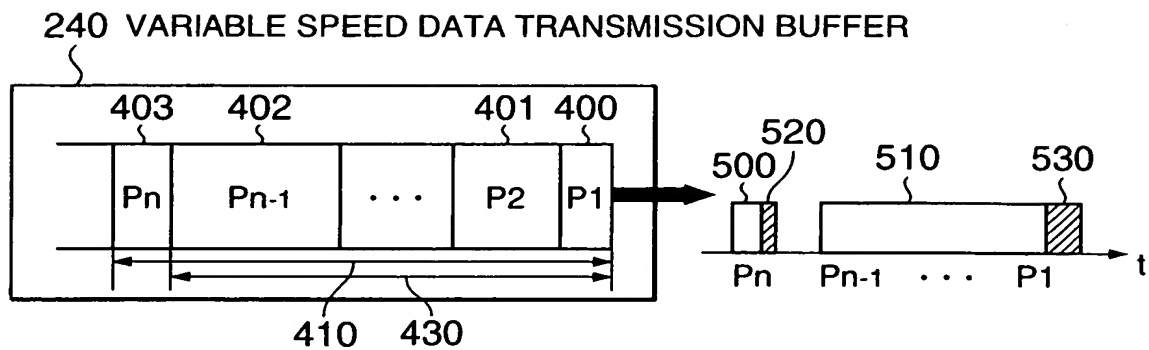


FIG.5

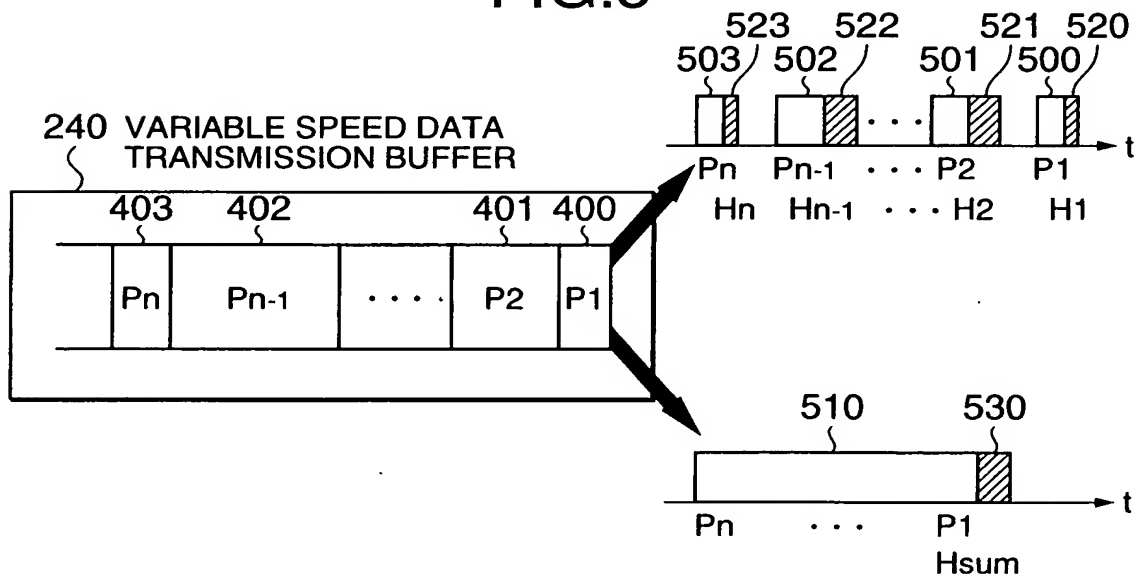


FIG.6

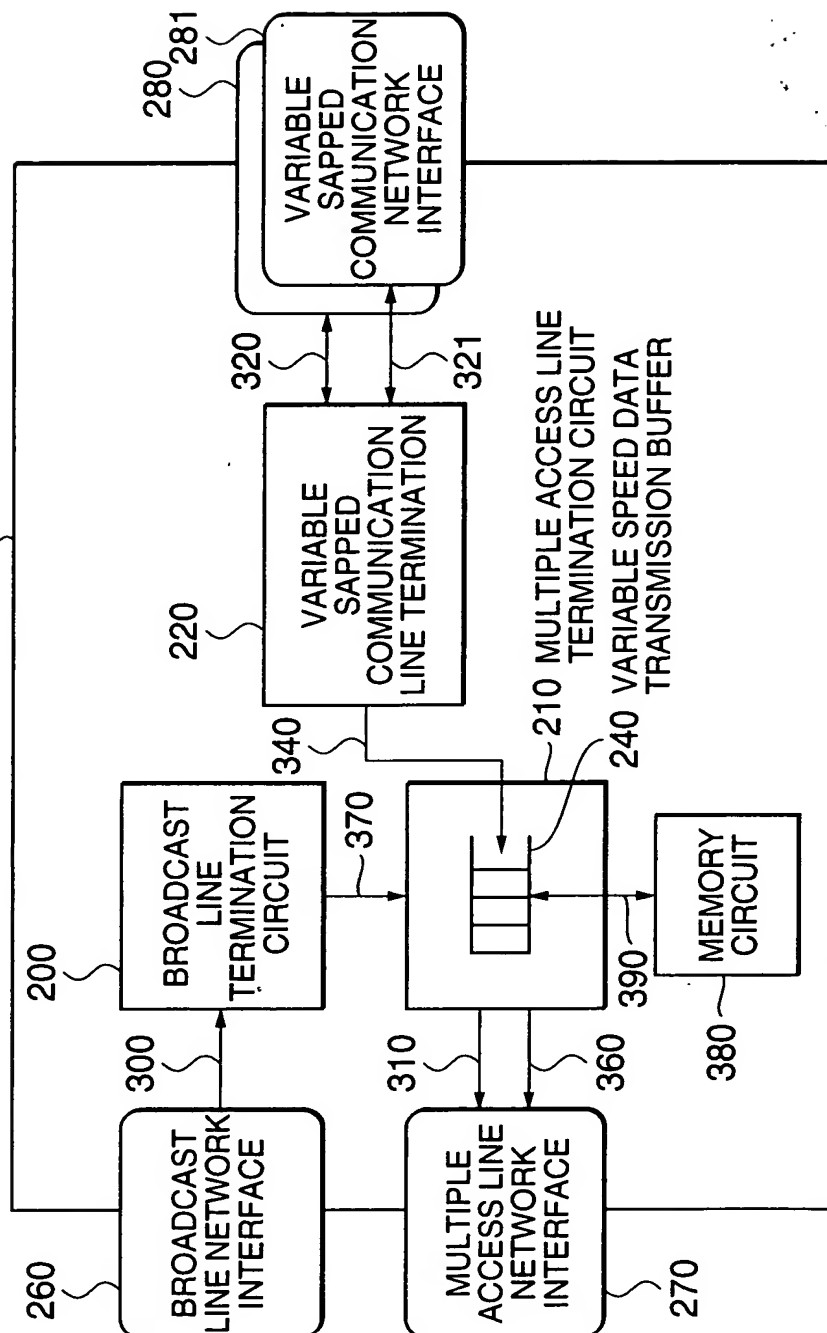


FIG.7

600

DATA SIZE	NUMBER OF DATA	
		H
	~64	10
	65~100	10
	101~200	10
	⋮	⋮
	1301~1400	10
	1401~1500	10
	1501~	10

OVERHEAD Hsum CORRESPONDENCE TABLE
(FOR INDIVIDUAL TRANSMISSION)

FIG.8

700

DATA SIZE	NUMBER OF DATA						
		1	2	3	...	9	10
	~64	15	15	15	...	15	15
	65~100	16	16	16	...	16	16
	101~200	17	17	17	...	17	17
	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	1301~1400	28	28	28	...	28	28
	1401~1500	29	29	29	...	29	29
	1501~	30	30	30	...	30	30

OVERHEAD Hsum CORRESPONDENCE TABLE
(FOR CONCANATED TRANSMISSION)

FIG. 9

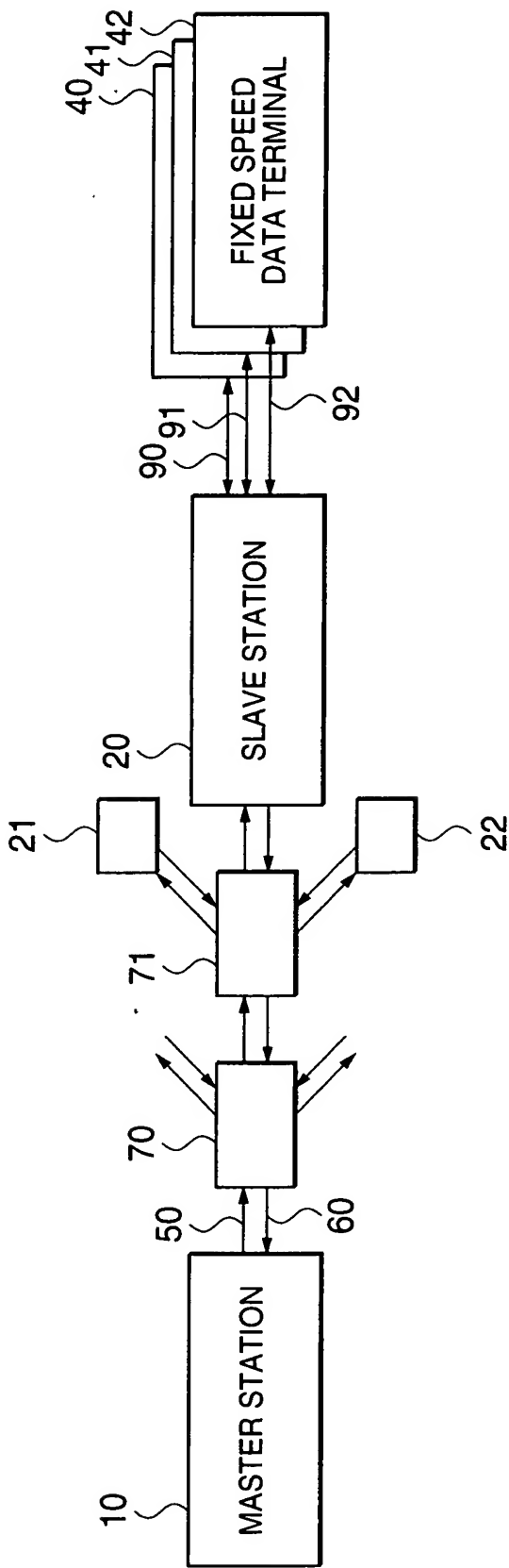


FIG.10

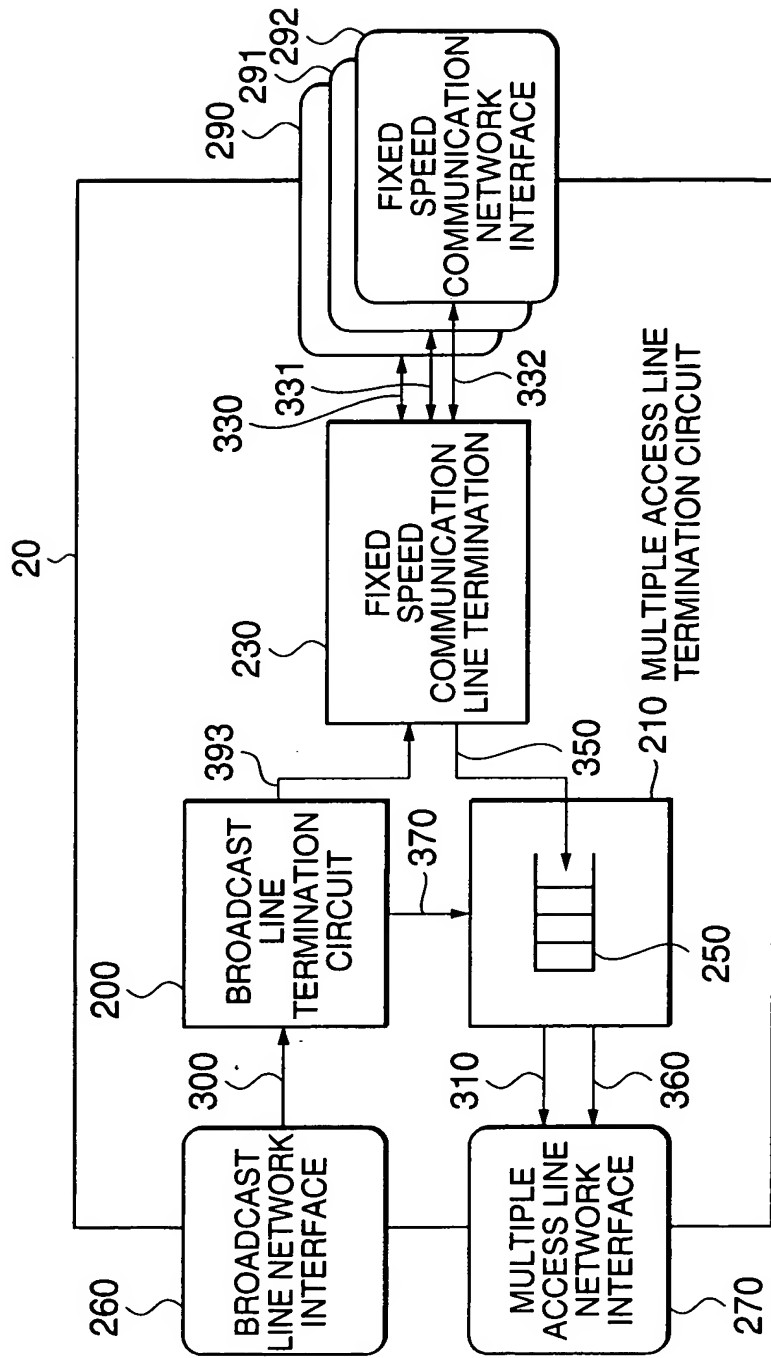


FIG.11

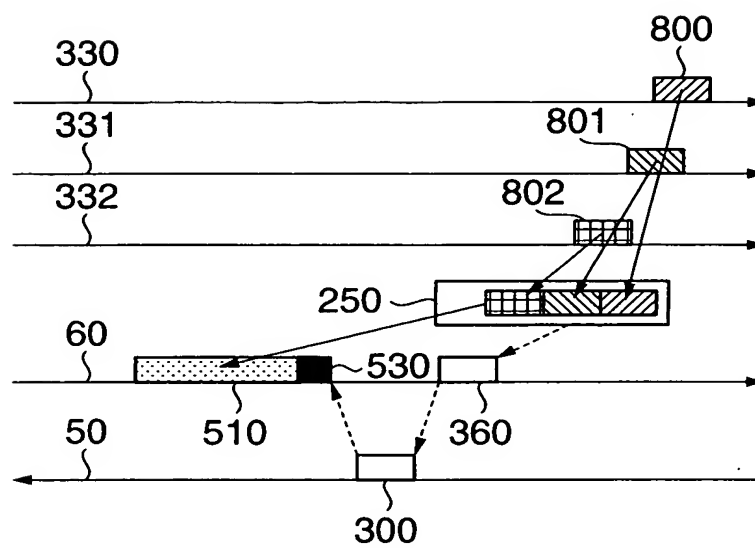


FIG. 12

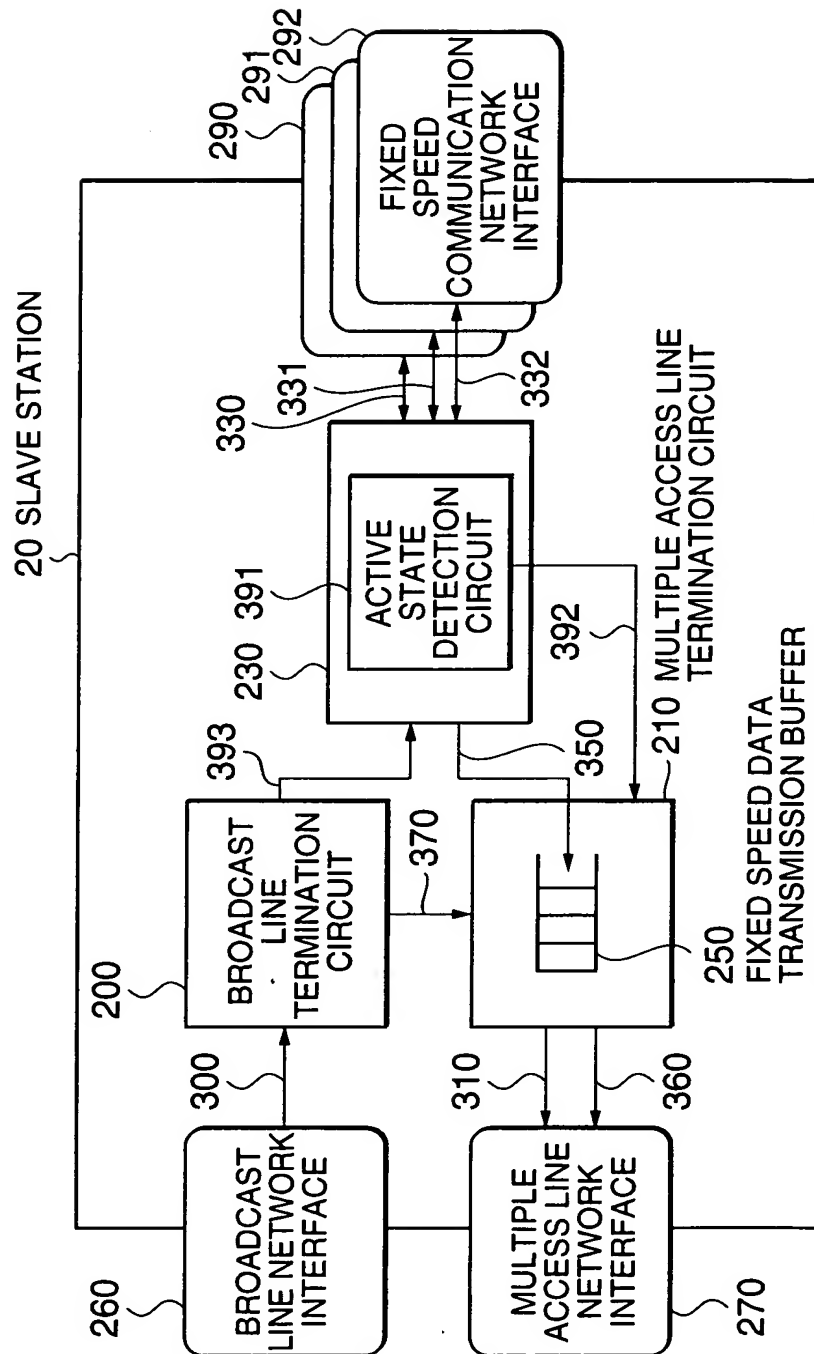


FIG.13

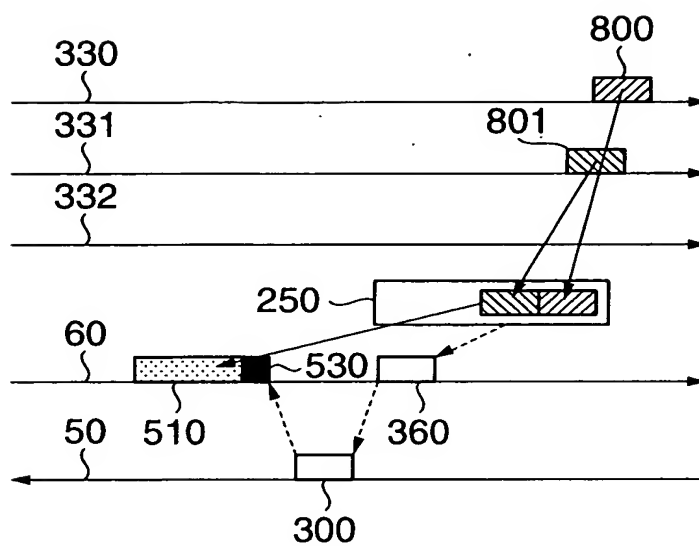


FIG.14

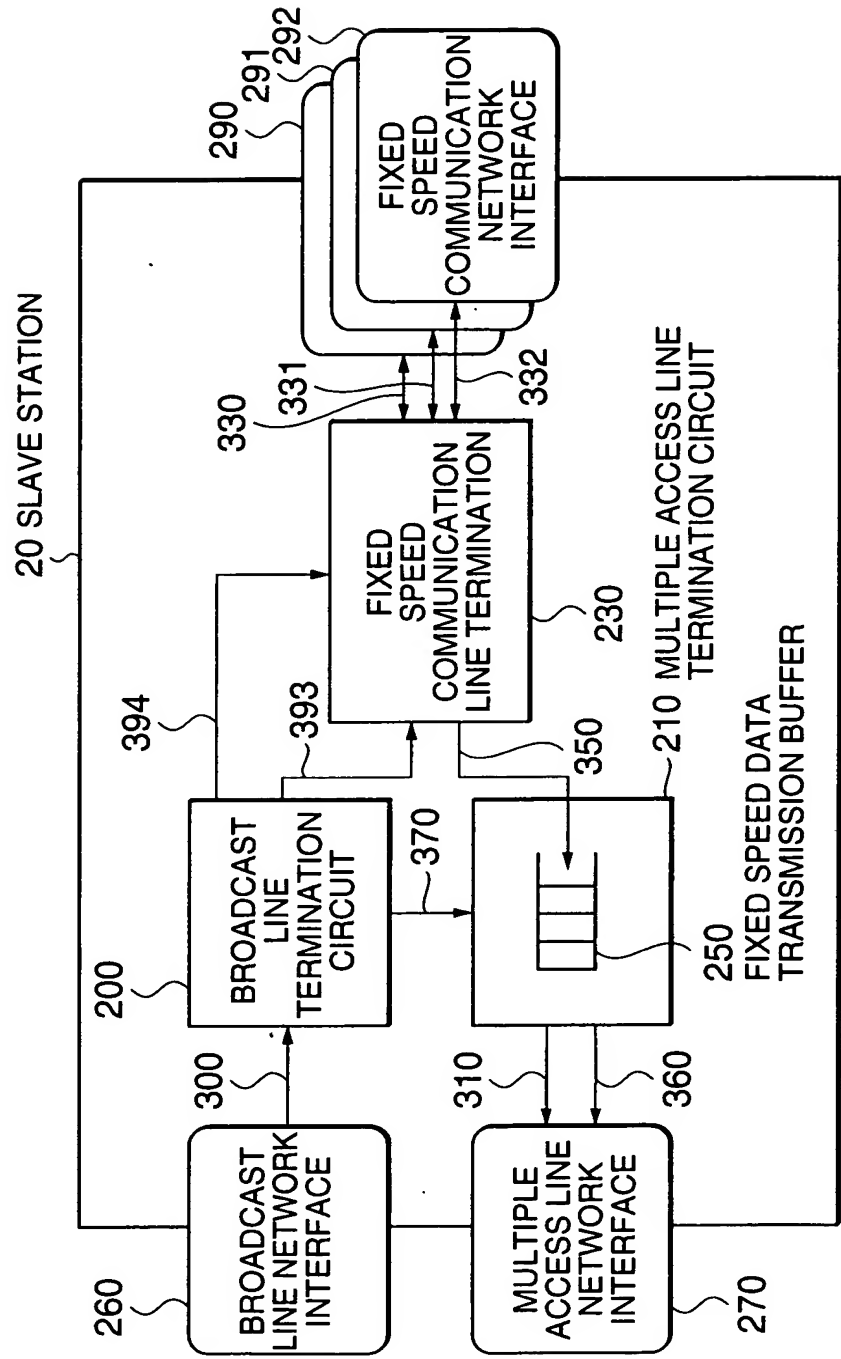


FIG.15

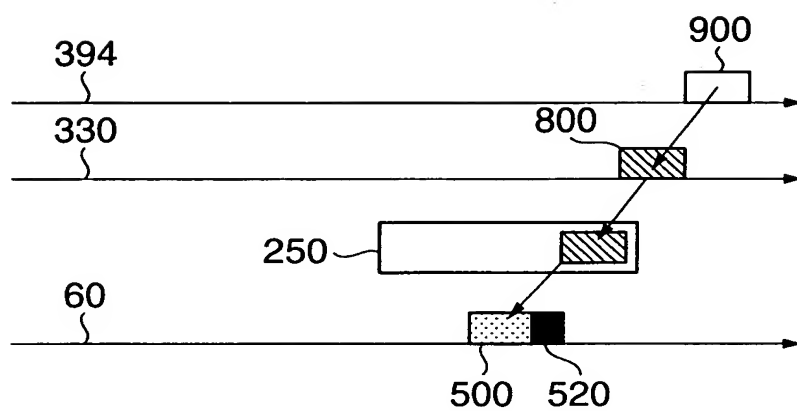


FIG. 16

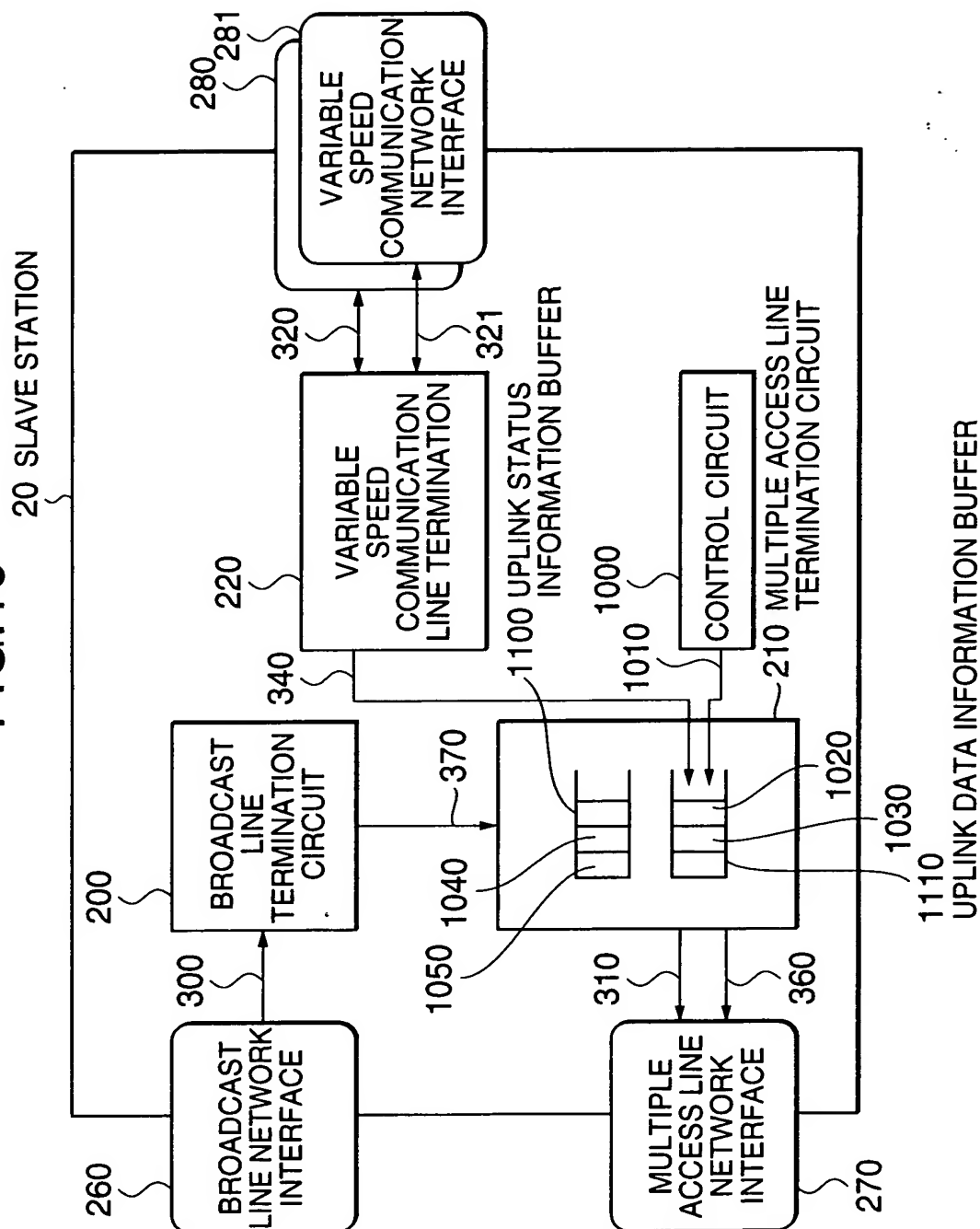


FIG.17

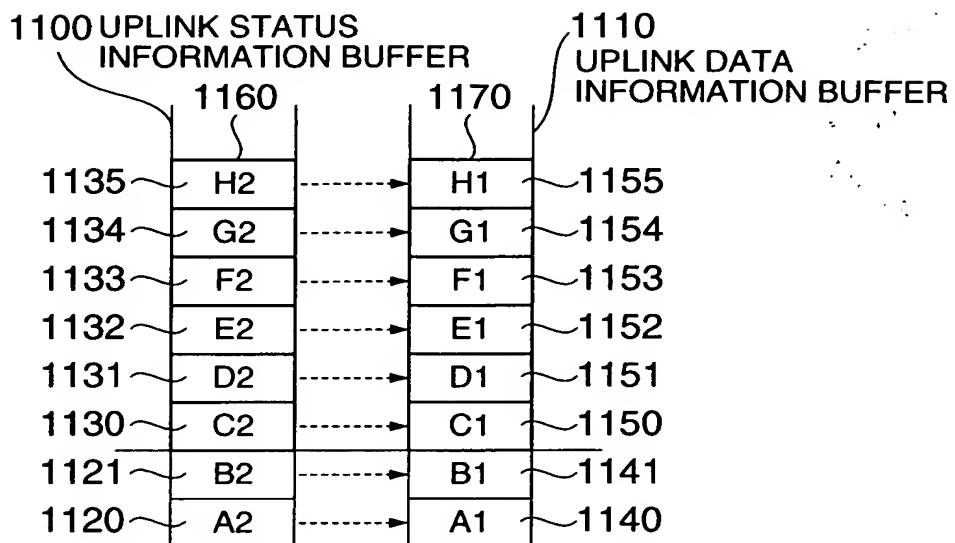


FIG.18

